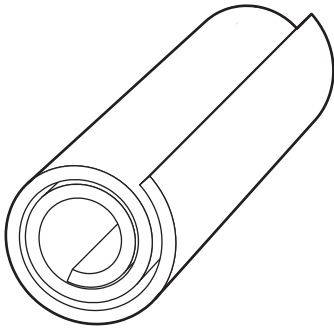


# DRIVE SPROCKET SPRING PIN REPLACEMENT

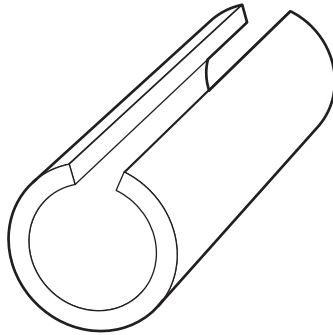
FOR MODEL T OPERATORS  
K77-36670

## TOOLS REQUIRED:

- Hammer
- ¼ inch punch
- Pliers



Existing Coiled Spring Pin



Replacement Slotted Spring Pin

## WARNING

To prevent possible **SERIOUS INJURY** or **DEATH**, disconnect electric power to operator **BEFORE** installing. **ALL** electrical connections **MUST** be made by a qualified individual.

## KIT INCLUDES:

- Slotted Spring Pin (1/4" dia. 1-1/8" long) (1)
- Cotter Pin (1/8" dia. 1-3/4" long) (2)

## TO REPLACE IN AN INSTALLED OPERATOR:

1. Disconnect power.
2. Disconnect door arm.
3. Rotate the output sprocket and remove the existing coiled spring pin. Insert the new slotted spring pin.
4. Insert the new cotter pin and bend the ends as shown, making sure the ends are parallel with the sprocket teeth.
5. Insert the second cotter pin into the existing slotted spring pin of the reduction sprocket and bend the ends as shown.
6. Reconnect door arm.
7. Reconnect power.

## TO REPLACE IN AN UNINSTALLED OPERATOR:

1. Flip operator over on a flat surface (may be easier to remove the electrical box cover).
2. Remove the existing coiled spring pin from the output sprocket. Insert the new slotted spring pin.
3. Insert the new cotter pin and bend the ends as shown, making sure the ends are parallel with the sprocket teeth.
4. Insert the second cotter pin into the existing slotted spring pin of the reduction sprocket and bend the ends as shown.

## NEW ASSEMBLY:

